



120 TON IRONWORKER

PUNCH

Maximum Capacity 1-1/2" dia. in 1" plate
 Work Height 36-5/8"

FLAT BAR SHEAR

Maximum Width 1/2" x 24"
 Maximum Thickness 1" x 12"
 Maximum Round Capacity 1-1/4"
 Maximum Square Capacity 1-1/4"
 Work Height 33-3/4"

ANGLE SHEAR

Maximum Size 6" x 6" x 1/2"
 Work Height 41"

COPER/NOTCHER

Maximum Capacity 3" x 6" x 1/2"
 Work Height 40"

OPEN CAVITY

Specifications 11-3/4" wide x 9" tall
 Work Height 51-3/4"

TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly,	Back Gauge, Gauging Table,
Angle Notcher, Pipe Notcher,	Magnetic Squaring Arm,
Brake, Multi Shear,	Pedestal Die Table, Magna Light,
Rod Shear (shown),	Urethane Stripper,
241 Punch Assembly	94° Top Angle Blade

GENERAL SPECIFICATIONS

Rated Capacity 120 Ton	Hydraulic Pump Size 24 gpm
Throat Depth 11"	Valve Pressure 4500 psi
Open Height 9-1/8"	Reservoir 17 gallons
Shut Height 7"	Cylinder 2-3/4" ram
Stroke 2-1/2"	Dimensions: base 60" x 60"
Electric Motor Standard 10 HP, 3 Phase, 26 amp 208/240 v, 1725 rpm	height 84"
Electric Motor Options 10 HP, 3 Phase, 13 amp 440/480 v or 575 v	shipping weight 5500 pounds
10 HP, 1 Phase, 40 amp, 230 v, 1725 rpm	

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