



65 TON IRONWORKER

PUNCH

Maximum Capacity 1-1/16" dia. in 3/4" plate
 Work Height 36"

FLAT BAR SHEAR

Maximum Width 3/8" x 24"
 Maximum Thickness 1/2" x 14" or 1" x 4"
 Maximum Round Capacity 1"
 Maximum Square Capacity 1"
 Work Height 33-1/2"

ANGLE SHEAR

Maximum Size 5" x 5" x 1/4" or 4" x 4" x 3/8"
 Work Height 42"

COPER/NOTCHER

Maximum Capacity 2-1/2" x 6" x 3/8"
 Work Height 35-1/2"

OPEN CAVITY

Specifications 11-1/2" wide x 9-3/4" tall
 Work Height 42"

TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly,	Back Gauge, Gauging Table,
Angle Notcher, Pipe Notcher (shown),	Magnetic Squaring Arm,
Brake, Multi Shear, Rod Shear,	Pedestal Die Table, Magna Light,
241 Punch Assembly	Urethane Stripper
	Electric Stroke Control (shown)

GENERAL SPECIFICATIONS

Rated Capacity 65 Ton	Hydraulic Pump Size 10-1/2 gpm - 2 stage
Throat Depth 9-3/4"	Valve Pressure 2800 psi
Open Height 8-1/8"	Reservoir 17 gallons
Shut Height 6-3/4"	Cylinder 3-1/2" Ram
Stroke 1-3/8"	Dimensions: base 43" x 42"
Electric Motor Standard 5 HP, 3 Phase, 14 amp 208/240 v, 1725 rpm	height 55"
Electric Motor Options 5 HP, 3 Phase, 7 amp 440/480 v or 575 v	shipping weight 4220 pounds
5 HP, 1 Phase, 26 amp 208/240 v, 1725 rpm	

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