



# 40 TON IRONWORKER



## JAWS "IV"

### PUNCHING

Maximum Capacity ..... 1" dia. In 1/2" plate  
Work Height ..... 41 - 1/2"

### FLAT BAR SHEARING

Maximum Thickness ..... 3/8" x 10"  
Work Height ..... 33 - 1/2"

### ANGLE SHEAR

Maximum Size ..... 3" x 3" x 1/4"  
Work Height ..... 52 - 1/2"

## TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly, Back Gauge, Gauging Table, Angle Notcher, Pipe Notcher, Brake, Multi Shear, Rod Shear, Urethane Stripper, 241 Tooling, Coper Notcher, Electric Stroke Control

## IRONWORKER SPECIFICATIONS

Rated Capacity ..... 40 Ton  
Throat Depth ..... 7"  
Open Height ..... 8"  
Shut Height ..... 7"  
Stroke ..... 1-3/8"  
Cycle Time ..... 2 Seconds

## HYDRAULIC UNIT SPECIFICATIONS

Electric Motor Standard ..... 5HP, 3 Phase, 208/240v, 1725 rpm, 14 amp  
Electric Motor Options ..... 5HP, 3 Phase, 440/480v or 575v, 7 amp  
5HP, 1 Phase, 208/240v, 1725 rpm, 26 amp  
Hydraulic Pump Size ..... 3-1/2 gpm—single stage  
Valve Pressure ..... 3000 psi max.  
Reservoir ..... 7 Gallons  
Cylinder ..... 8 1/2" - 2-1/2" Ram



\*\*\* Order the innovative **40TON A** equipped with an extra manifold, 3 way switch, and quick disconnect ports to easily accept our optional hydraulic accessory tools including **EDWARDS TUBE BENDER** and **EDWARDS SHOP PRESS**.\*\*\*