



65 TON IRONWORKER

PUNCH

Maximum Capacity 1-1/16" dia. in 3/4" plate
 Work Height 36"

FLAT BAR SHEAR

Maximum Width 3/8" x 24"
 Maximum Thickness 1/2" x 14" or 1" x 4"
 Maximum Round Capacity 1"
 Maximum Square Capacity 1"
 Work Height 33-1/2"

ANGLE SHEAR

Maximum Size 5" x 5" x 1/4" or 4" x 4" x 3/8"
 Work Height 42"

COPER/NOTCHER

Maximum Capacity 2-1/2" x 6" x 3/8"
 Work Height 35-1/2"

OPEN CAVITY

Specifications 11-1/2" wide x 9-3/4" tall
 Work Height 42"

TOOLING OPTIONS & ACCESSORIES

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|--------------------------------------|----------------------------------|
| Oversized Punching Assembly, | Back Gauge, Gauging Table, |
| Angle Notcher, Pipe Notcher (shown), | Magnetic Squaring Arm, |
| Brake, Multi Shear, Rod Shear, | Pedestal Die Table, Magna Light, |
| 241 Punch Assembly | Urethane Stripper |
| | Electric Stroke Control (shown) |

GENERAL SPECIFICATIONS

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| Rated Capacity 65 Ton | Hydraulic Pump Size 10-1/2 gpm - 2 stage |
| Throat Depth 9-3/4" | Valve Pressure 2800 psi |
| Open Height 8-1/8" | Reservoir 17 gallons |
| Shut Height 6-3/4" | Cylinder 3-1/2" Ram |
| Stroke 1-3/8" | Dimensions: base 43" x 42" |
| Electric Motor Standard 5 HP, 3 Phase, 14 amp 208/240 v, 1725 rpm | height 55" |
| Electric Motor Options 5 HP, 3 Phase, 7 amp 440/480 v or 575 v | shipping weight 4220 pounds |
| 5 HP, 1 Phase, 26 amp 208/240 v, 1725 rpm | |

EDWARDS MFG. CO.
 P.O. Box 166 ALBERT LEA, MN 56007

