

LEMAS

4-ROLL PLATE BENDING ROLLS

Capacities from 4' x 14 Ga. to 10' x 1/4"



Trilogy Machinery is pleased to introduce **LEMAS** 4-Roll Double Pinch Plate Bending Rolls.

LEMAS has been distributing metal fabricating machinery in the United States for over 20 years including hundreds of plate bending rolls delivered since 2001.

LEMAS 4-Roll double pinch bending rolls feature hydraulic adjustment of the bending rolls and the lower pinch roll with separate convenient pinch pressure adjustment. In addition, both bending rolls are hydraulically tiltable for cone rolling, and the hydraulic drop end makes it simple to remove the completed cylinder from the rolls.

Other standard features include the cone rolling attachment, rolls heat treated to 50Rc, digital readouts for positioning both side bending rolls, and much more.

The long list of standard features together with competitive pricing makes the **LEMAS** roll a continuing favorite of the metal fabricating industry.

The staff at **Trilogy Machinery** and their network of dealers have more experience selling, servicing and supporting bending rolls than any other distributor.

Trilogy Machinery, Inc. is committed to bringing the highest standards of professionalism, integrity and service in order to achieve a reputation as a leader in the metal fabricating machinery industry. We believe this dedication will benefit everyone- our customers and dealers, our team members and our suppliers.

For more information
and quote, call today:

**Great Lakes
Machine & Tool Company
1-800-758-2951**

Model	Capacity*	Top Roll Dia.	Motors		Weight/lbs
			Drive	Hydraulic	
4-TR 80/4	4' x 14 ga.	3.15"	2 HP	1/2 HP	2800
4-TR 100/4	4' x 11 ga.	3.93"	2 HP	1/2 HP	3200
4-TR 120/4	4' x 10 ga.	4.72"	2 HP	1 HP	3550
4-TR 160/4	4' x 1/4"	6.30"	5 HP	1 HP	5700
4-TR 180/4	4' x 3/8"	7.10"	5 HP	2 HP	6300
4-TR 200/4	4' x 9/16"	7.87"	5 HP	2 HP	8600
4-TR 80/5	5' x 16 ga.	3.15"	2 HP	1/2 HP	2900
4-TR 100/5	5' x 12 ga.	3.93"	2 HP	1/2 HP	3450
4-TR 120/5	5' x 10 ga.	4.72"	2 HP	1 HP	4600
4-TR 160/5	5' x 1/4"	6.30"	5 HP	1 HP	6200
4-TR 180/5	5' x 5/16"	7.10"	5 HP	2 HP	7800
4-TR 200/5	5' X 1/2"	7.87"	5 HP	3 HP	9450
4-TR 120/6	6' x 11 ga.	4.72"	2 HP	1 HP	5500
4-TR 160/6	6' x 3/16"	6.30"	5 HP	1 HP	7450
4-TR 180/6	6' x 1/4"	7.10"	5 HP	2 HP	8650
4-TR 200/6	6' x 3/8"	7.87"	5 HP	3 HP	10250
4-TR 160/8	8' x 10 ga.	6.30"	5 HP	1 HP	7800
4-TR 180/8	8' x 3/16"	7.10"	5 HP	2 HP	9000
4-TR 200/8	8' x 5/16"	7.87"	5 HP	3 HP	11800
4-TR 180/10	10' x 10 ga.	7.10"	5 HP	2 HP	9700
4-TR 200/10	10' x 1/4"	7.87"	5 HP	3 HP	13400

Capacity in Mild Steel

Standard Features

- Spherical roller bearings
- Hydraulically powered bending rolls
- Power tilting side bending rolls for cone rolling
- Cone bending attachment
- Digital readouts for position of both side bending rolls
- Hydraulically operated drop-end for quick removal of rolled product
- Forward/Reverse rotation controls - Console mounted and hand-held pendant
- Upper and lower pinch rolls driven
- All rolls heat treated to 50 Rc
- Manual tilt of the lower pinch roll
- Emergency stop cable
- Machine oil, tools, technical manual

Also Available!
3-Roll Initial Pinch Plate Rolls



Spherical Roller Bearings



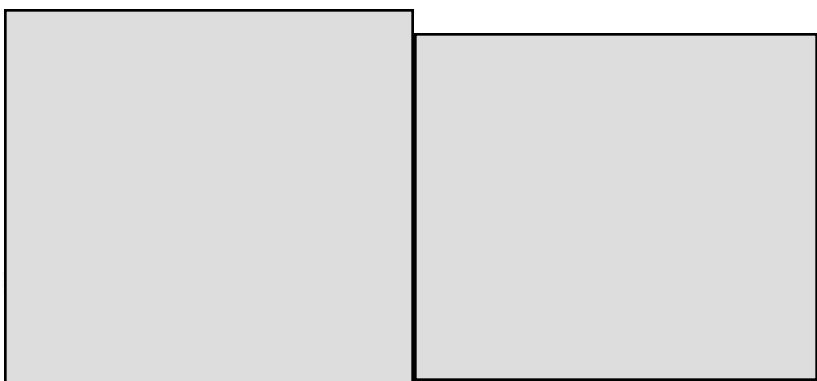
Control Panel featuring Digital Readouts



Pinch Roll Pressure Adjustment



Hydraulic Drop-End



YOUR LOCAL DEALER

For more information and quote contact
Great Lakes Machine & Tool
800-758-2951
info@grlakesmachinetool.com